



**GRAVUREM**

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**MASTUS**

HEIDENPETER

# Customized Numbering Heads

In addition to the stamping of multi-digit numbers as a classic application for numbering heads, there are a wide range of applications that require individual solutions and adjustments. Whether the desired marking should now contain letters as well, a special desired font size is required, the operation through spring lock of the wheel should become even more convenient or automatic switch-over is necessary: we deliver you the numbering head that you require!

## Numbering Head (Pin-Locking)

**Article group:** Customized Numbering Heads  
**Line of goods:** Numbering Head (Pin-Locking) / Serial-No 190

- Heavy robust design
- Exchangeable punching-cap
- Also available with shank for use in presses, machines or devices
- Wheels are secured in place by means of a locking-pin
- 11 positions per wheel / engravings acc. to specification
- Display of settings by tell-tale characters in the wheel grooves, indicated by arrows
- All components internally standardised and separately available
- Manufactured from special high-performance tool steel
- Type of characters acc. to DIN 1451
- Hardness at the engraving: 58–61 HRC
- Nickel-plated version (rust-protected)



Size of character	Wheel Width	Length of impression (mm)							
		3 Wheels	4 Wheels	5 Wheels	6 Wheels	7 Wheels	8 Wheels	9 Wheels	10 Wheels
2 mm	2 mm	5	7	9	11	13	15	17	19
3 mm	3 mm	8	11	14	17	20	23	26	29
4 mm	3 mm	8	11	14	17	20	23	26	29
5 mm	4 mm	11	15	19	23	27	31	35	39
6 mm	4 mm	11	15	19	23	27	31	35	39
8 mm	6 mm	17	23	29	35	41	47	53	59
10 mm	7 mm	20	27	34	41	48	55	62	69

## Numbering Head (Spring-Locking)

Article group: Customized Numbering Heads  
 Line of goods: Numbering Head (Spring-Locking) / Serial-No 191



- Wheels are secured in place by means of springs
- Direct rotation of all wheels is possible
- Provided with hardened and tempered striking handle or shank
- 12 positions per wheel / engravings acc. to specification
- Display of settings by tell-tale characters in the wheel grooves, indicated by arrows
- All components internally standardised and separately available
- Manufactured from special high-performance tool steel
- Type of characters acc. to DIN 1451
- Hardness at the engraving: 58–61 HRC
- Nickel-plated version (rust-protected)

Size of character	Wheel Width	Length of impression (mm)							
		3 Wheels	4 Wheels	5 Wheels	6 Wheels	7 Wheels	8 Wheels	9 Wheels	10 Wheels
2 mm	4,3 mm	11,6	15,9	20,2	24,5	28,8	33,1	37,4	41,7
3 mm	4,3 mm	11,6	15,9	20,2	24,5	28,8	33,1	37,4	41,7
4 mm	5,8 mm	16,1	21,9	27,7	33,5	39,3	45,1	50,9	58,7
5 mm	5,8 mm	16,1	21,9	27,7	33,5	39,3	45,1	50,9	58,7
6 mm	5,8 mm	16,1	21,9	27,7	33,5	39,3	45,1	50,9	58,7
8 mm	7,8 mm	22,1	29,9	37,7	45,5	53,3	61,1	68,9	76,7
10 mm	7,8 mm	22,1	29,9	37,7	45,5	53,3	61,1	68,9	76,7

## Automatic Numbering Head

**Article group:** Customized Numbering Heads

**Line of goods:** Automatic Numbering Head / Serial-No 192

- Up to 5 wheels will be switched automatically by a mechanical lifting movement
- Provided with hardened and tempered striking handle or shank
- 10 positions per wheel on automatically switched wheels / engraved with numbers 0-9
- Engraving of manual switched wheels acc. to specification
- Display of settings by tell-tale characters in the wheel grooves, indicated by arrows
- All components internally standardised and separately available
- Manufactured from special high-performance tool steel
- Type of characters acc. to DIN 1451
- Hardness at the engraving: 58–61 HRC
- Nickel-plated version (rust-protected)



Size of character	Wheel Width	Length of impression (mm)							
		3 Wheels	4 Wheels	5 Wheels	6 Wheels	7 Wheels	8 Wheels	9 Wheels	10 Wheels
2 mm	4,3 mm	11,6	15,9	20,2	24,5	28,8	33,1	37,4	41,7
3 mm	4,3 mm	11,6	15,9	20,2	24,5	28,8	33,1	37,4	41,7
4 mm	5,8 mm	16,1	21,9	27,7	33,5	39,3	45,1	50,9	58,7
5 mm	5,8 mm	16,1	21,9	27,7	33,5	39,3	45,1	50,9	58,7
6 mm	5,8 mm	16,1	21,9	27,7	33,5	39,3	45,1	50,9	58,7
8 mm	7,8 mm	22,1	29,9	37,7	45,5	53,3	61,1	68,9	76,7
10 mm	7,8 mm	22,1	29,9	37,7	45,5	53,3	61,1	68,9	76,7